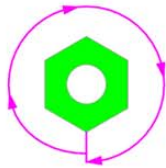


### ASSEMBLY INSTRUCTIONS

Addison Tube Fittings come completely assembled and ready for use, no disassembly required.

1

Loosen the fitting nut. The square cut and deburred tube is seated flush with counter bore of the fitting to ensure proper sealing. The nut is then screwed on fingertight.

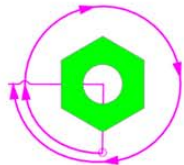


Finger Tight Plus  
1 Full Turn

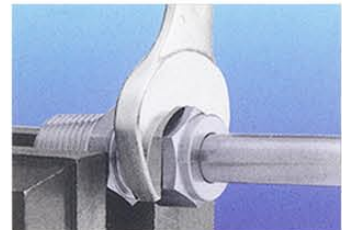


2

Make a mark at the 'O' position. Now tighten the nut 1-1/4 turns for the final assembly to be finished. The tube is sealed securely on the bottom and the ferrule has swaged onto the tube.



Finger Tight Plus  
1-1/4 Turn



3

#### Reassembly Instructions

Addison Tube Fittings may be assembled and disassembled repeatedly with the following instructions:-

- a) Firmly insert the previously swaged tubing end into the fitting body and tighten the nut to a hand tight.
- b) With a wrench, tighten the nut until an abrupt rise in torque is felt, then simply snug with wrench.